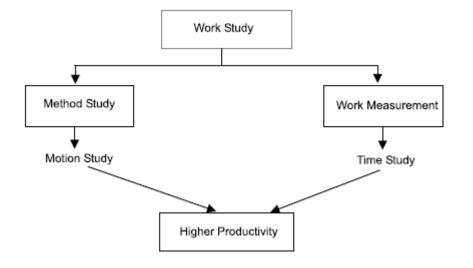
## Work Design

**Work Study**: - Work study is a traditional term for those techniques, procedure study and work estimation which are used in the evaluation of human work in the total of its particular circumstances. Additionally, which lead intentionally to the assessment of the significant number of components which impact the efficiency and economy of the situation being investigated, to affect improvement.

Framework of work study



**Work Study in Management Science**: - Work study is a method for upgrading the creation proficiency (efficiency) of the firm by disposal of waste and superfluous activities. It is a strategy to recognize non-esteem including tasks by examination of the considerable number of elements influencing the activity. It is the main precise and methodical system arranged procedure to set up time principles. It will add to the benefit as the reserve funds will begin promptly and proceed for the duration of the life of the item. Technique study and work estimation is a piece of work study. Some portion of technique study is movement study, work estimation is additionally called by the name 'Time study'.

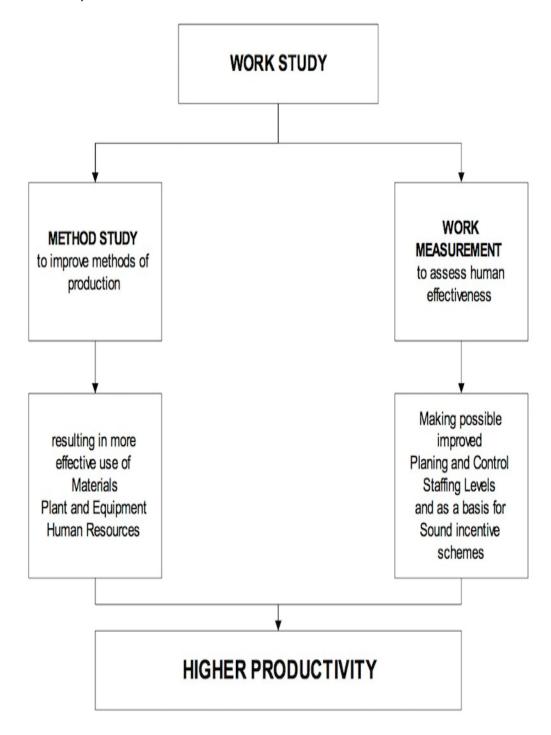
**Objectives of work study:** - Destinations of work study: - The target of work study is to help the executives get the ideal utilization of the human and material assets accessible to an association for the achievement of the work whereupon it is locked in. On a very basic level, this goal has three angles:-

- 1. The best utilization of plant and gear;
- 2. The best utilization of human exertion; and
- 3. The assessment of human work

Over and over again it has been the training, any place human exercises have been composed, to acknowledge feeling instead of reality, with the outcome that choices have would in general be founded on what was accepted to be genuine as opposed to upon what was known to be valid. The capacity of work study is to acquire realities, and afterward to utilize those realities as methods for development. Therefore, work study might be viewed primarily as a system for deciding reality with regards to the exercises of existing individuals and existing plant and hardware as methods for the

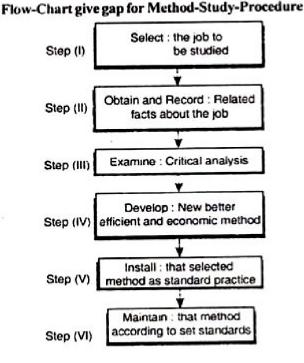
improvement of those exercises. It will give the methods for accomplishing higher profitable productivity under winning conditions.

The Techniques of work study: work study is utilized to relate two particular however entomb subordinate gatherings of methods. These gatherings are technique study and work estimation individually.



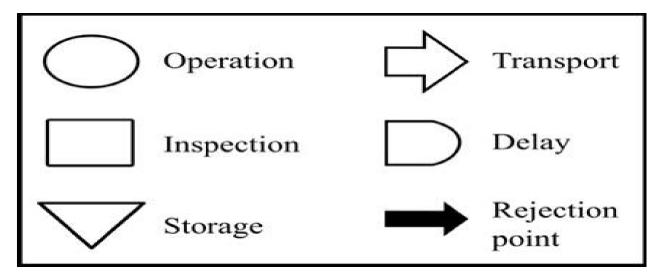
<u>Method Study:-</u> Technique study is fundamentally led to improve the work or working strategies and must go towards higher profitability. It is consistently attractive to play out the essential capacity with wanted objective least utilization of assets. Technique implies how a work is to be done for example portrayal of how we devour assets so as to accomplish our objective.

<u>The Basic Procedure of Method Study:</u> - The procedure of method study is contained in the following steps: - 1. Select 2. Obtain and Record 3. Examine 4. Develop 5. Install 6. Maintain.



**The Basic Procedure of Method Study**:- The detailed procedures/steps involved in any Method Study investigation may be taken as: 1. Selection of the Job 2. Record the Facts3. Critically Examine the Facts 4. Develop the New Method 5. Install the Method6. Maintaining the Method

Process chart symbols: -



**Work Measurement:** - Work estimation is worried about the assurance of the measure of time required to play out a unit of work. Work estimation is significant for advancing profitability of an association. It empowers the board to contrast exchange techniques and furthermore with do starting staffing. Work estimation gives premise to legitimate arranging.

Since it is worried about the estimation of time it is likewise called 'Time Study'. The specific assessment of time is fundamental for right evaluating. To locate the right assembling time for an item, time study is performed. To give serious citations, estimation of precise work cost is basic. It turns into a reason for compensation and pay organization and conceiving motivation plans

**Techniques of Work Measurement:** - Work estimation is examining and dispensing with insufficient time. It not just uncovers the presence of incapable time. Be that as it may, it tends to be utilized to set standard occasions for completing the work so inadequate time doesn't develop later. It will be promptly discovered by the expanded standard time. With the end goal of work estimation, work might be viewed as dull work and non-monotonous work.

- 1. Time Study
- 2. Work Sampling
- 3. Pre-determined Motion Time System
- 4. Analytical Estimating

## Reference: -

**1**. ASME adopted the following symbol set derived from Gilbreth's original work as the ASME Standard for Process Charts.

2. Images may be subject to copyright

**3.** https://www.wisdomjobs.com

4. Patil and Hukari, Ibid, P.271

**5**. Chester L.Brisley, "Work Measurement in the 1980"s", 43rdAnnual IMS Clinic Proceedings, Industrial Management Society, Des Plaines, IL, 1979.